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DEEP ATTITUDE

Raw materials are vital for the global economy. Extraction, processing and cleaning are complex and costly activities that require reliable and efficient machines. Dragflow has been involved in the design and manufacture of mining pumps and dredging equipment for more than 25 years. Our equipment is used in process plants, tailings ponds, dam cleaning and dredge mining projects around the world. This experience has driven continuous development to reach the best solutions for the mining industry.

In addition to submersible pumps for very heavy slurry, high head slurry pumps and dredges for wet mining and tailing ponds, Dragflow constantly works to improve the latest state-of-the-art designs for complex pumping stations.

### **Dragflow builds equipment for mining:**

GOLD	ZINC
COPPER	OIL SANDS
SILVER	IODINE
IRON ORE	COAL
MULTI-METALS	NICKEL



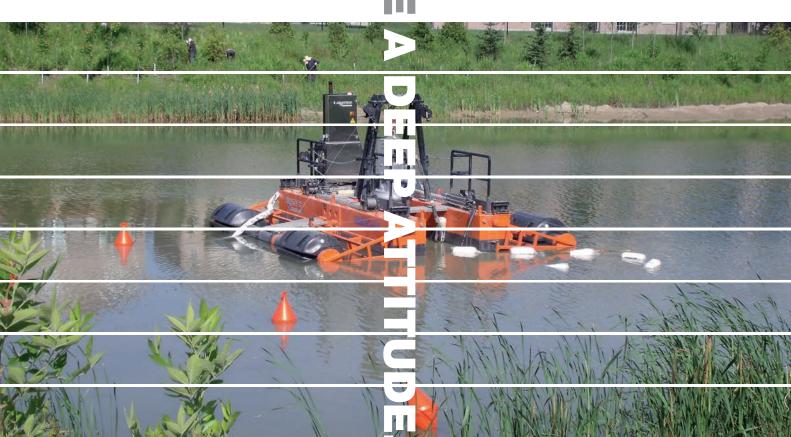


### **About Dragflow**

Dragflow was born at the end of the 1980's as a manufacturer of heavy duty submersible agitator pumps specifically designed for handling slurries with a high content of abrasive solids.

Thanks to the passion and brilliance of its team of technicians and engineers, Dragflow S.r.l. has proven to be not just a simple alternative for handling solids with conventional products and systems, but provides solutions for those clients operating in specialized sectors who must face extreme conditions and solve very difficult applications. Many successful cases and customer satisfaction have encouraged us to continue with the research and further development of our products.

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### **Technology**

As a recognized leader in the production and marketing of submersible dredge pumps, Dragflow has gained over the years remarkable international experience and first rate reputation in the production of dredges, for marine and energy sectors as well as in mining for minerals and other materials.

Thanks to the experience in leading technology projects, Dragflow continuously enhances its ability to deliver high-quality products.

### **People**

The Dragflow team constantly works not only to find new technological solutions that improve the performance of its products, but also to design specific solutions for contractors and end users, optimizing sustainable operations with energy savings and reducing the environmental impact and overall costs.

### **Quality and Service**

Dragflow products are made with an exceptional structural quality to achieve low maintenance and service costs with long life of components and wear parts.

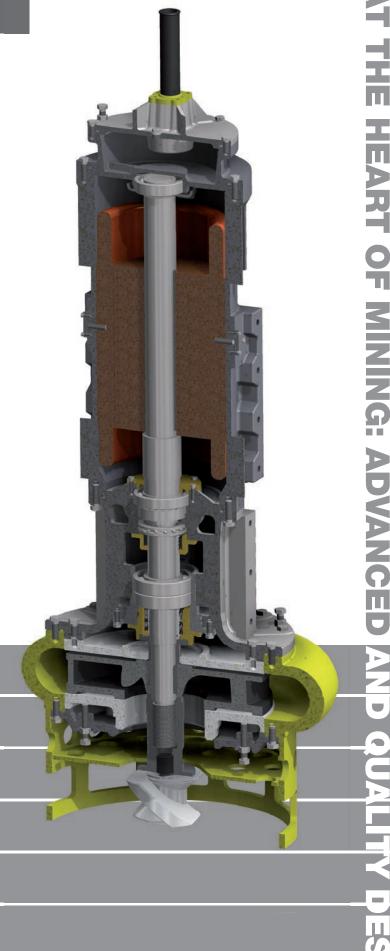
Dragflow invested in ISO9001 Quality Certification and in its information systems, because it believes in the importance of business process management, not only for improving efficiency but also to provide excellent service to Customers.

With its distribution network around the world, Dragflow is able to give consultancy, service and assistance worldwide.

### **Proven Worldwide - Global Sales And Service Presence**

Dragflow pumps are being used in the world's harshest environments. Our global sales and service network ensures that we provide the highest level of sales and after-sales service.





### Strong and Reliable motors.

Dragflow motors for mining pumps are all Class H and have a minimum 1,25 service factor. They are designed for handling slurries with up to 1,7 specific gravity. Low operating RPM promotes low wear rates and extended component life.

### Best in class seal system.

Pumps are equipped with a unique lip seal system with a front deflector to prevent fine materials from penetrating the seal and Teflon layers to resist to high and low pH. Incredible high precision in the machining of parts together with grease injection points ensure long sealing system life. Small pumps, up to 18 kW, are equipped with a combination of lip seal layers that protect a double mechanical seal.

### Metallurgy at the top.

High quality materials ensure long life of all components. Castings are 100% made in Italy with quality checks for every casting in order to ensure homogeneous hardness from the surface to the core. All wear parts are made in High Chrome alloy to allow extended life between spare part changes.

### Sensors for Additional protection.

Temperature sensor, embedded in the motor, and Moisture sensor, in the oil chamber, are available options to protect the pump in the most demanding application.

### Solid Handling up to 120mm.

Pumps are design to work in the most harsh situation. Solid handling of Dragflow pumps extends from 20mm up to 120mm (5 inch).

### Structural Characteristics.

Adjustable Hi-Chrome suction side Wear Plate maintains maximum performance for extended periods by a simple adjustment of the gap between the wear plate and the impeller.

**Service Bolt:** these bolts allow easy pump disassembly, a built in service tool.

**Replaceable wear parts:** casings, impellers, wear plates all can be replaced independently.

**Lube Oil Inspection Ports:** a wideangle port outside the pump ensures easy inspection of shaft seal oil levels as well as providing easy access for oil replacement.

**Easy cable replacement:** Dragflow system has no epoxy on the power cable. This means fast cable change together with a protected motor.

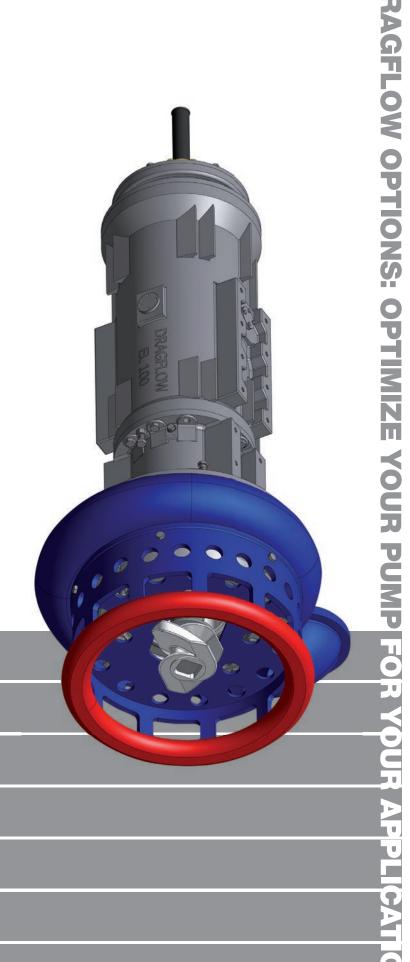
**Thrust Bearings:** dual thrust bearings to reduce vibration and counter thrust loads in both directions.

### **High Efficiency Agitator**

The excavating action is created by the Hi-Chrome agitator blades that lift settled sediments which get sucked into the pump, creating a continuous flow of concentrated slurry (up to 70% by weight). On a wide range of pumps models Dragflow agitator is reversible, this significantly increases the life of this component.

### **External flushing for special materials**

Dragflow pumps do not require any special attention when working with a very high solid content but in presence of sticky material external flushing with clean water is possible.



**Mechanical seal.** Dragflow standard sealing system is its superb lip seals combination. A double silicon carbide mechanical seal in combination with a front deflector is available as an option for very abrasive applications.

**Cooling Jacket.** Dragflow pumps from 3,7 to 18 kW come with top discharge that creates a natural cooling jacket for the pump. This allows the pump to work even if not completely submerged. An external cooling jacket can be applied also to pumps bigger than 26kW and up to 110 kW thus allowing all the range to work also in semisubmerged conditions.

**Stainless steel components.** In cases of high or low pH pump filter and lifting plates can be installed in stainless steel (316SS). This choice together with Viton layers in the seal zone makes Dragflow pumps suitable for environments with pH from 2 to 10.

**Automatic greasing system.** Pumps installed in semifixed position, or in a "not easy-to-reach" installation, can be equipped with an automatic greasing system that provides fresh grease to the seals on a regular basis. This operation not only increases the overall sealing system life but also allows the operators to dramatically reduce maintenance and checks on the pump.

**High Pressure Water Jet Ring.** Dragflow pumps can work with incredibly dry material. When material is very compact or the solid concentration too high to allow continuous pumping an high pressure water jet-ring can support the pump during the job.

**Extra coating.** The quality and type of casting used in Dragflow pumps are designed to face the most difficult and abrasive applications. For some specific application an extra hardened coating layer can be applied inside the pump casing to ensure extreme long life to this wear part.

**Membrane protection.** Often the bottom of mine ponds is covered with a water-proof plastic layer. Action of the pump during dredging operation could damage this layer. With Dragflow you have the option to add a protective ring to the pump strainer to prevent this from happening.

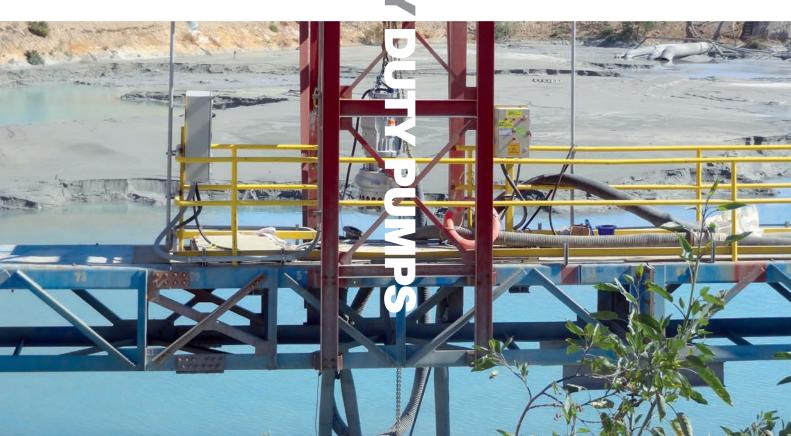
**Cutter-knife.** When the slurry is covered by a layer of vegetation, grass or seaweed Dragflow cutter-knife, together with a modified filter, will help the pump to face the application without clogging.

# ELECTRIC HEAM

### **Trench and Pond Cleaning**

Moving tailings and cleaning ponds around process plants is a crucial activity to keep the production process efficiently running. Mining companies and contractors have come to trust the incredible heavyduty design of Dragflow submersible mining pumps. Dragflow pumps can be designed to work comfortably with slurry specific gravity up to 1,7 and in a very wide range of pH.

A line of advanced control panels allows recording of the main operating parameters of the pump as well as monitoring of the pump operation from a remote location.



### **High Head and Heavy Dewatering Applications**

The new Dragflow HH line has set a new standard on the market: it has introduced the concept that submersible agitator slurry pumps can also have high head. 75m (246') of head with ability to pump slurries with specific gravity up to 1,4. This value makes the HH the submersible heavy duty pump line with the highest head in the world. Pumping tailings to a higher level or managing the most complex dewatering projects now have a new reliable efficient partner: Dragflow HH.



# **HYDRAULIC PUMPS**

### **How We Work**

Over the years Dragflow has been developing a deep know-how in pumping and dredging applications, based on innovation and ability to create efficient customized solutions according to customers' needs. Dragflow delivers original systems that provide commercial and technical advantages; we work in close contact with customers on projects ranging from complex pumping systems in mines to off-shore dredging projects.

Our philosophy is to give not only a quality product but a full solution to the problem; we support our customers in concept development, 2D/3D modeling, product delivery and start-up operations.



### **Hydraulic Motor**

Reliability and flexibility of hydraulic motors is widely recognized. Dragflow Pumps equipped with hydraulic motors can reach powers up to 400HP and work with variable RPM. No problems of loosing efficiency at different speeds combined with no problems of electroshock from electric devices makes hydraulic pumps the right choice for complex pumping and dredging applications.

### **Dragflow double hydraulic excavators EXHY**

Dragflow hydraulic excavators EXHY20 and EXHY35 can be attached directly to the pump creating a self contained excavating system for hard compacted sand where a mechanical excavator would otherwise be required.





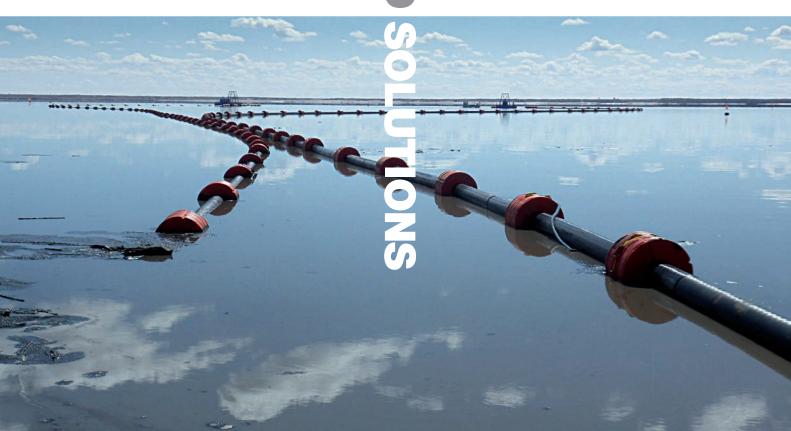




# Dam and Tailing ponds Dredging

Recovering the capacity of dams and tailing ponds is an essential operation to keep the processes and the mine running. Dragflow can be a reliable and flexible partner for mine dredging projects thanks to quick delivery of high depth dredge system, remote controlled dredges or turnkey equipment for sediments removal. In a process where keeping operational cost at the lowest level is crucial Dragflow solutions prove to be a competitive alternative to more traditional dredging technologies. A submersible agitator pump is able to move a much higher solid concentration than a suction dredge, thus permitting a lower operational cost per cubic meter of extracted material. Dragflow dredges are designed to work up to a depth of 30m in standard configuration and up to 250m with compensated pumps.





### **Oil Sands**

Oil Sands is a growing industry that is increasingly demanding highly efficient and reliable technologies. Dragflow is a recognized supplier with installations in process plants and as a supplier of solutions for tailings management. As mining operations expand, it is necessary to build more and larger settling ponds. Finding a way to remove the mature fine tailings (MFT) layer from the ponds and quickly transform it into a soil-like deposit suitable for reclaiming is critical to improve overall reclamation performance. Dragflow has been working to optimize its dredging system in order to be able to provide outstanding performance in tailing ponds, providing not only higher reliability but also the possibility to increase working depth more than any other traditional dredge system.







### **Dragflow dredges**

- Dredges with hoist (DRH Serie)
- Dredges with telescopic boom (DRT Serie)
- Ladder dredges with submersible pump (DRS Serie)
- Remote controlled dredges (DRP Serie)
- Amphibious dredges (DRM Serie)
- Booster stations

### **Advanced Control Panels**

- Touch Screen to analyze pump parameters and performance
- USB/SD storage of parameters history
- 3G / Network wireless connection to monitor pump operation and performance from remote locations

### **Power Packs (DP and EP series)**

- Engine: Diesel or Electric
- Variable oil flow oil pumps

### **Options**

- Sound proof canopy
- Remote control
- Container Style
- Operator Cabin
- Winches and Hoists

### **Electric Pumps (EL Series)**

- Power: from 5 to 200 Horse Power
- Capacity: from 30 to 1000 m<sup>3</sup>/h
- Head: from 5 to 75 m
- Discharge distance: up to 1.200 m
- Super Duty Pumps
- High Head Slurry Pumps

### **Hydraulic Pumps (HY Series)**

- Power: from 24 to 400 Horse Power
- Capacity: from 60 to 1200 m<sup>3</sup>/h
- Head: from 5 to 65 m
- Discharge distance: up to 1300 m

## **Dredging Excavators** (EXHY Series)

- Power: from 11 to 30 Horse Power
- Speed: from 30 to 50 rpm
- Oil: 35 / 46 / 58 l/min
- Pressure: 250 bar

### **High Depth Systems**

- Dredges with working depth up to 250m
- Hydraulic driven spoolers
- Oil Hoses umbilical































# **WE WORK WITH**





### Head Via P 3706 tel. + fax + info@

# **Dragflow S.r.I.**Head Office

Via Pasubio, 40 37069 Villafranca (VR) Italy tel. +39 045 6304521 fax +39 045 6335758 info@dragflow.it www.dragflow.it